

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
12 September 2002 (12.09.2002)

PCT

(10) International Publication Number
WO 02/070365 A1

(51) International Patent Classification⁷: **B65D 51/22**

STILLERUD, Lennart [SE/SE]; Uardavägen 115, S-224 71 Lund (SE).

(21) International Application Number: PCT/SE01/01302

(22) International Filing Date: 8 June 2001 (08.06.2001)

(74) Agent: **GUNNARSSON, Mikael**; AB Tetra Pak, Patentavdelningen, Ruben Rausings gata, S-221 86 Lund (SE).

(25) Filing Language: Swedish

(26) Publication Language: English

(30) Priority Data:
0004864-5 22 December 2000 (22.12.2000) SE

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(71) Applicant (*for all designated States except US*): **TETRA LAVAL HOLDINGS & FINANCE S.A.** [CH/CH]; Av. Général-Guisan 70, CH-1009 Pully (CH).

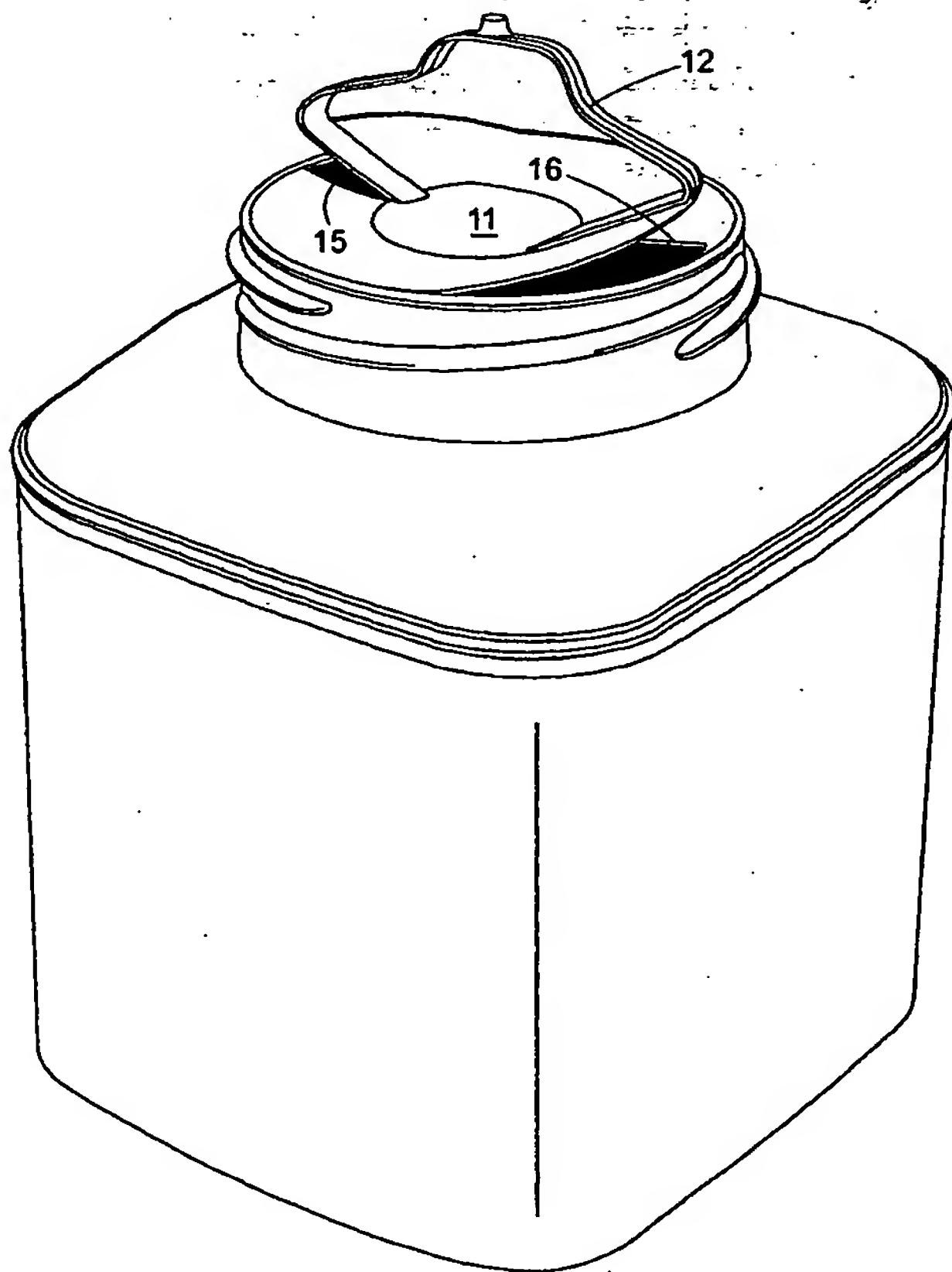
(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **HOLM, Henrik** [SE/SE]; Södra Esplanaden 35, S-223 52 Lund (SE).

[Continued on next page]

(54) Title: OPENING DEVICE



(57) Abstract: An opening device comprising a removable membrane (11) connected to a pulling device (12). The pulling device (12) is connected to the membrane (11) at its opposed ends (13, 14) so as to define a pull ring. Weakening arrangements (15, 16) are provided at said opposed ends to initiate the tearing off of the membrane.

WO 02/070365 A1



Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

OPENING DEVICE

The present invention relates to an opening device of the type defined in the preamble of claim 1.

Today, for milk, juice and other beverages, there exists a number of types and sizes of consumer packages, e.g. parallel epipedic packages of laminated paper/plastic, blow moulded bottles or cups made solely of plastic and different kinds of containers made of glass, sheet metal or aluminium. A number of these different kinds of packages comprise some kind of opening device in order to facilitate the access of the consumer to the contents of the package either for pouring into a drinking-vessel or for consumption directly from the package. In case of packages formed as bottles, a common solution is some kind of screw cap, while packages formed from plastic or laminated paper/plastic often comprise a simple tear notch or a pre-made pouring opening covered by a strip adapted to be torn off, a so-called pull-tab. Separately made opening devices of thermoplastic material, e.g. injection moulded opening devices with a pouring edge or a short neck and a snap or screw cap are also known. This kind of opening devices can also be injection moulded in situ, i.e. around an opening punched from the packaging material such that this opening is closed until the consumer opens the opening device. Injection moulded opening devices can of course also be of different size and even cover a complete upper surface of a packaging container, whereby they also serve as a side panel of the packaging container.

Especially in case of the above mentioned injection moulded opening devices is it common to seal the pouring opening with some kind of membrane that can be torn off, which membrane on one hand guarantees that the opening device is completely tight before it is opened, and on the other hand indicates that the package has not been opened before (tamper proof). The membrane is often also utilised in case of the kind of opening devices that have a screw or snap cap for the reclosure. In order to make the removal of the membrane possible, the membrane is of the provided with some kind of grip or pull device, which makes is possible for the consumer to get a firm grip in order to especially promote the initiation of the opening. Even in cases where the membrane is demarcated from the surrounding opening device or surrounding portions of the package, the initiation of the tearing can in some cases cause difficulties, since the weakening line in spite of its obvious weakening purpose is not allowed to weaken the material in such an extent that ruptures and leakage occurs. Earlier attempts to eliminate this difficulty at the initiation of the tearing has in substance been

directed towards minimising the necessary force by making sure that the weakening line has a minimal remaining material thickness, but since the manufacturing tolerances are comparatively large a relatively large material thickness must be present in order to secure that leakages do not occur. Other possibilities to facilitate the initiation of the tearing is of course to provide the grip device with a sturdy pull ring or equivalent grip that makes it possible for the consumer to apply a large pulling force on the membrane at the initiation of the tearing.

Thus, it is a common desire to provide an opening device of the above-mentioned kind, by which the initiation of the tearing of the membrane is facilitated without the occurrence of any of the above-mentioned drawbacks.

One object with the invention is therefore to provide an opening device of the above mentioned kind, which opening device is designed such that the necessary pulling force to initiate the tearing off of the membrane is facilitated without an increase of the risk for unintentional leakages.

Another object with the invention is to provide an opening device by which the membrane is easy to remove independent upon the direction in which the pulling force is applied.

Yet another object with the invention is to provide an opening device by which the risk that the pulling device will break during the tearing off of the membrane, especially during the initiation of the tearing off, is minimised.

Above mentioned and other objects have in accordance with the invention been achieved in that an opening device of the kind mentioned in the preamble of claim 1 has been given the characterising features as defined in the appended claims.

Below, preferred embodiments of an opening device according to the invention will be described in more detail with reference to the appended drawings. These drawings only show details that are of importance in order to understand the invention.

Fig 1 shows in perspective a first embodiment of an opening device in accordance with the present invention.

Fig 2 shows in perspective the embodiment of fig 1, by which the tearing off of the membrane has been initiated.

Fig 3 shows in perspective a second embodiment of an opening device in accordance with the present invention.

Fig 4 shows a cross section of the embodiment of fig 3.

Fig 5 shows the embodiment of fig 3 as seen from directly below.

The preferred embodiments of an opening device in accordance with the invention is shown in the figures in its most simple form, i.e. only details that are of importance in order to understand the invention are presented. It is however contemplated that the opening device in accordance with the invention can be integrated with different kinds opening devices known as such. Thus, the presented embodiments of the invention can e.g. be combined with different kinds of pouring edges, tubular neck portions and different kinds of outer caps, such as screw caps or snap on caps. The inventive opening device can also be placed on different side surfaces on an as such known packaging container or make up a portion of a large or small end surface of a arbitrary packaging container. The placement of the inventive opening device on the packaging container or any surrounding elements such as pouring edges, outer caps or similar, does not influence the operation of the opening device and will therefore not be described in detail in this context.

It is beneficial to use the invention in case of the kind of opening devices that make up a portion of an injection moulded end surface of a packaging container.

The shown embodiment of an opening device 10 in accordance with the invention comprises a membrane 11, which by the use of an injection moulding operation is integrated with the surrounding portions of the opening device 10. A pulling device in the form of a pulling loop 12 extends from the membrane 11 and is connected to the membrane 11 at opposing ends 13, 14 of the pulling loop 12. The membrane 11 is circular and the pulling loop 12 extends diametrically across the membrane 11. The opening device 10 is in accordance with the invention manufactured from a thermoplastic material, which is flexible, elastic and tearable along the perimeter of the membrane. In case of the shown embodiment, the opening device 10 is integrally formed with an end surface 17 of the packaging container 18 using injection moulding. The opening device 10 is formed with a neck portion 19 provided with an external thread 20, on which a screw cap (not shown) is adapted to be applied. An opening device of this principal kind is shown in US-A-4,934,585. Alternatively, the opening device can be applied directly to the end surface, whereby the membrane preferably is formed as a pivotable snap lid.

In accordance with a first embodiment, stiffening ridges 21, 22 are provided on the top side of the membrane 11 in conjunction with the connections 13, 14 between the pulling loop 12 and the membrane 11. Weakening lines 15, 16 is formed in the membrane 11 extending radially inwards from the connections

13, 14. In case of the embodiment as shown, the weakening lines 15, 16 are adapted to extend somewhat longer than half the radius of the membrane 11.

The weakening lines 15, 16 are adapted to extend along the opposite sides of the pulling loop 12.

- 5 At the removal of the membrane 11 the consumer grips the pulling loop 12, preferably by inserting a finger through the opening formed by the pulling loop 12 and membrane 11. At the application of a pulling force, directed along the longitudinal direction of the packaging container 18, the membrane 11 will be released from the top side of the neck portion 19 at the connection points 13, 14.
- 10 At first, the opening will occur along one of the weakening lines 15, 16 and along a minor portion of the perimeter of the membrane 11 in connection with said weakening line. At further application of the pulling force, the corresponding opening will occur at the other weakening line 15, 16 whereby the position as shown in fig 2 will be achieved. Thereafter further tearing off will occur along both
- 15 portions of the perimeter where the opening has been initiated until the membrane 11 has been removed from the packaging container.

The course of events that has been described above is an ideal course of events. If the pulling force is not mainly applied in the longitudinal direction of the packaging container, the opening could be initiated at one of the points of

20 connections 13, 14 as described above, whereby further tearing off could occur along the perimeter of the membrane along in about half the perimeter of the membrane. Thereafter further tearing off will occur on one hand along said perimeter of the membrane and on the other hand along tearing off along the perimeter in the opposite direction from said one point of connection.

- 25 In accordance with the invention it is secured that the initiation of the tearing off occurs at least at one of the points of connection 13, 14 independent upon the direction of the application of the pulling force, without the risk that the pulling ring 12 come loose from its connection to the membrane 11. At the application of a side wise directed pulling force, the pulling ring 12 will act as a
- 30 lever such that the opening will be initiated along the weakening line 15, 16 being arranged on the opposite side of the stiffening ridges 21, 22 in relation to the application of the pulling force.

In accordance with a second embodiment the connection of the membrane 11 to the neck portion 19 is formed with a local weakening in the form of bowl

35 shaped or partially spherically shaped indent or recess 23, 24 on the underside of the membrane 11 at each of the connection points 13, 14 of the pulling loop 12 to the membrane 11. The two weakenings 23, 24, formed as indents, have an extension in the geometrical plane of the membrane 11 being somewhat smaller

than the corresponding extension of the connections 13, 14 of the pulling loop 12 and acts as initial points of break.

At the removal of the membrane 11, the consumer grips the pulling loop 12, preferably by the insertion of a finger through the opening formed by the pull loop 12 and the membrane 11. At the application of a pulling force along the longitudinal direction of the packaging container 18, the membrane 11 will come loose from the topside of the neck portion 19 at one of the connection points 13, 14. Also pulling forces applied in other directions different from the longitudinal direction of the packaging container will result in that the membrane 11 will come loose at one of the connection points. At further application of pulling force; the tearing off will continue away from the initial break in one or both directions dependent upon if the continuous tearing is continued in an inclined direction or substantially vertically.

In accordance with the invention it is secured that the initiation of the tearing is accomplished at least at one of the connection points 13, 14 independently of in which direction the pulling force is applied, without the risk that the pulling ring 12 come loose from its connection to the membrane 11. At the application of the a sideways directed pulling force, the pulling ring 12 will act as an lever such that the opening will be initiated at either of the indents 23, 24.

Claims

1. Opening device for a package comprising a removable membrane (11) and a pulling device (12) connected to the membrane (11), wherein the pulling device (12) is adapted to extend at least over a portion of the membrane (11) and
5 wherein the pulling device (12) at its opposing end portions (13, 14) is connected to a portion of the package for the formation of a pulling loop in order to make removal of the membrane (11) possible, characterised in that the pulling device (12) is fixedly connected to the membrane (11) at said end portions (13, 14) and that means (15, 16) for facilitating the initial tearing off of the membrane (11) is
10 provided at said end portions (13, 14).

2. Opening device according to claim 1, characterised in that said means comprise weakenings (15, 16) in the membrane (11).

15 3. Opening device according to claim 2, characterised in that said weakenings are formed of radially extending weakening lines (15, 16).

20 4. Opening device according to claim 3, characterised in that the length of each of the weakening lines (15, 16) is in the same order as half the radius of a circular membrane (11), preferably somewhat longer.

25 5. Opening device according to claim 2, characterised in that said weakenings is formed of indents (23, 24) situated at both connections between the membrane (11) and the pulling device (12).

6. Opening device according to claim 5, characterised in that the indents (23, 24) are situated on the side of the membrane (11) facing the inside of the package.

30 7. Opening device according to any of the preceding claims, characterised in that the membrane (11) is circular and that the pulling device (12) extends diametrically across the membrane (11).

35 8. Opening device according to claim 7, characterised in that the weakening lines (15, 16) extends along opposite sides of the pulling device (12).

9. Opening device according to anyone of the preceding claims, characterised in that it is injection moulded from a plastic material integrally with an end surface of the package.

- 5 10. Opening device according to anyone of the preceding claims, characterised in that the opening device comprises a screw cap covering the membrane (11).

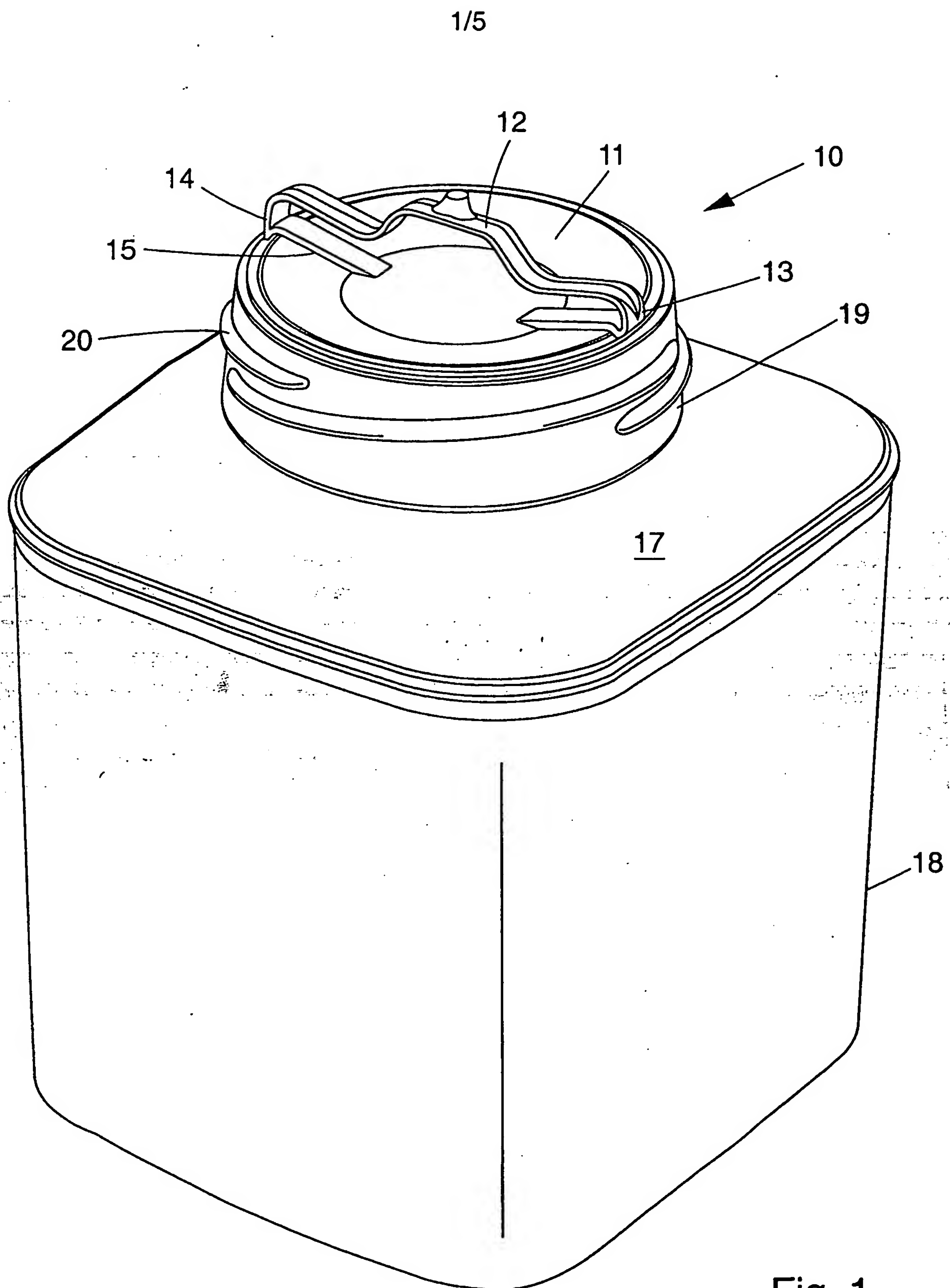


Fig. 1

2/5

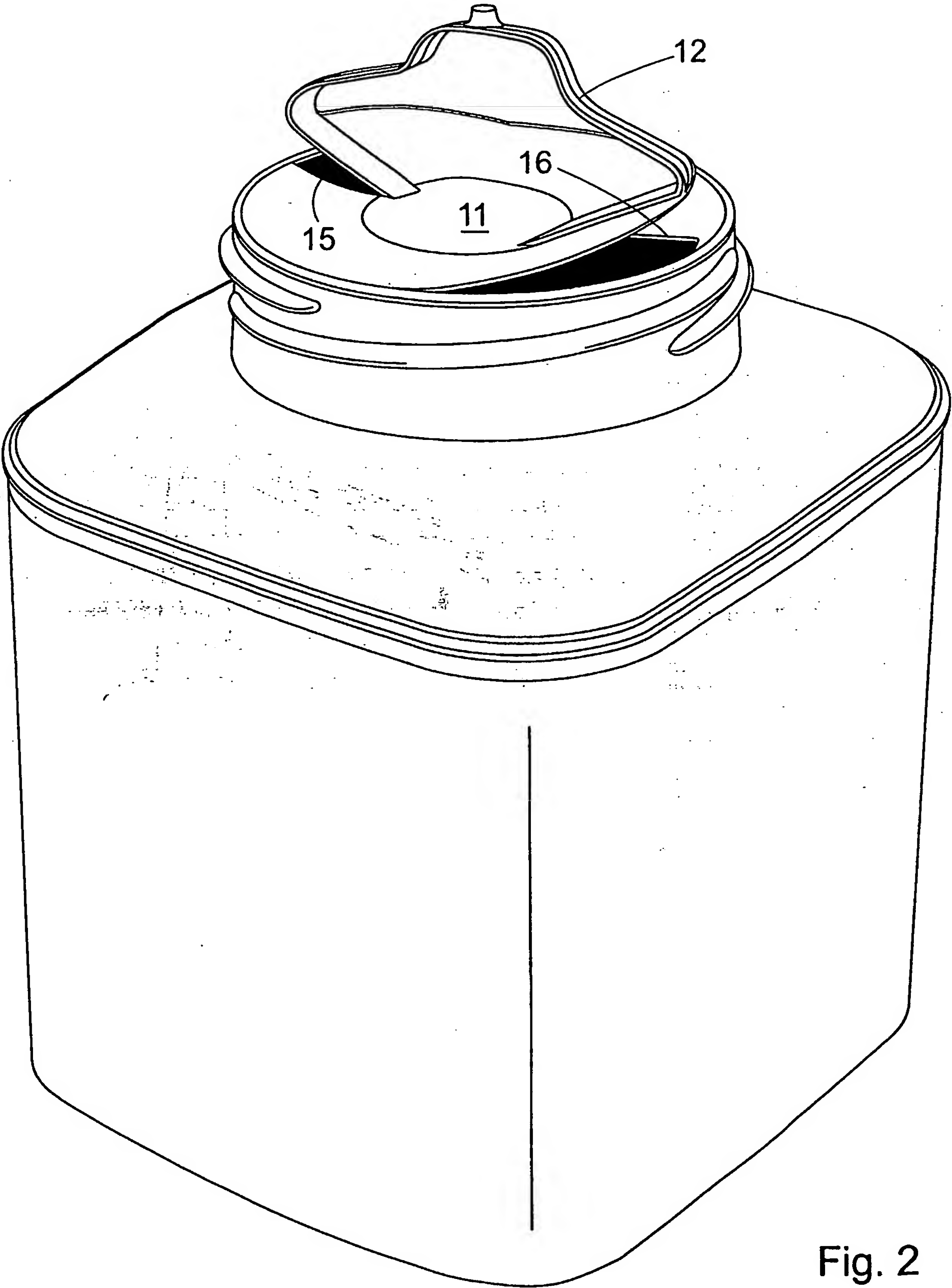


Fig. 2

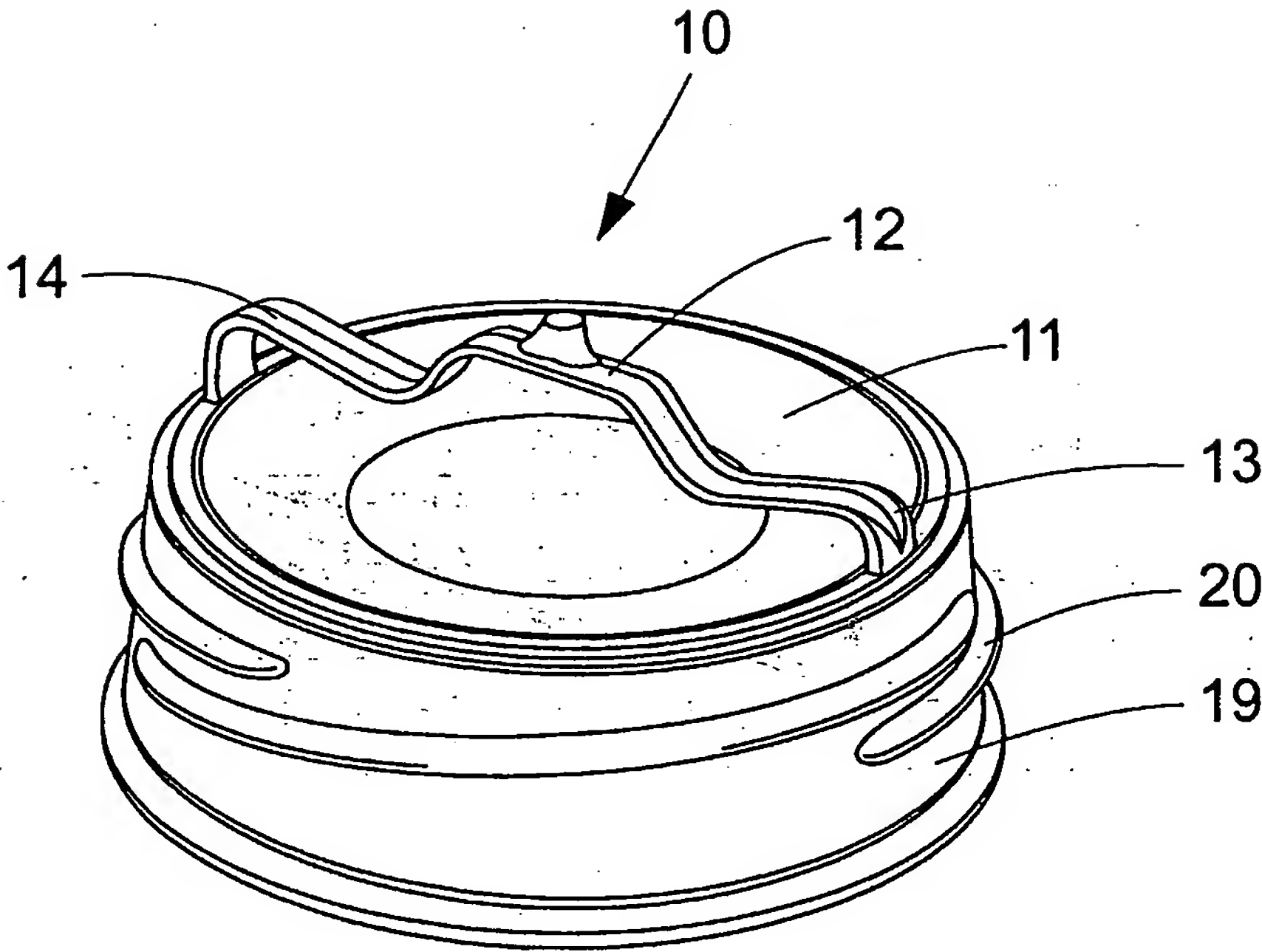


Fig. 3

4/5

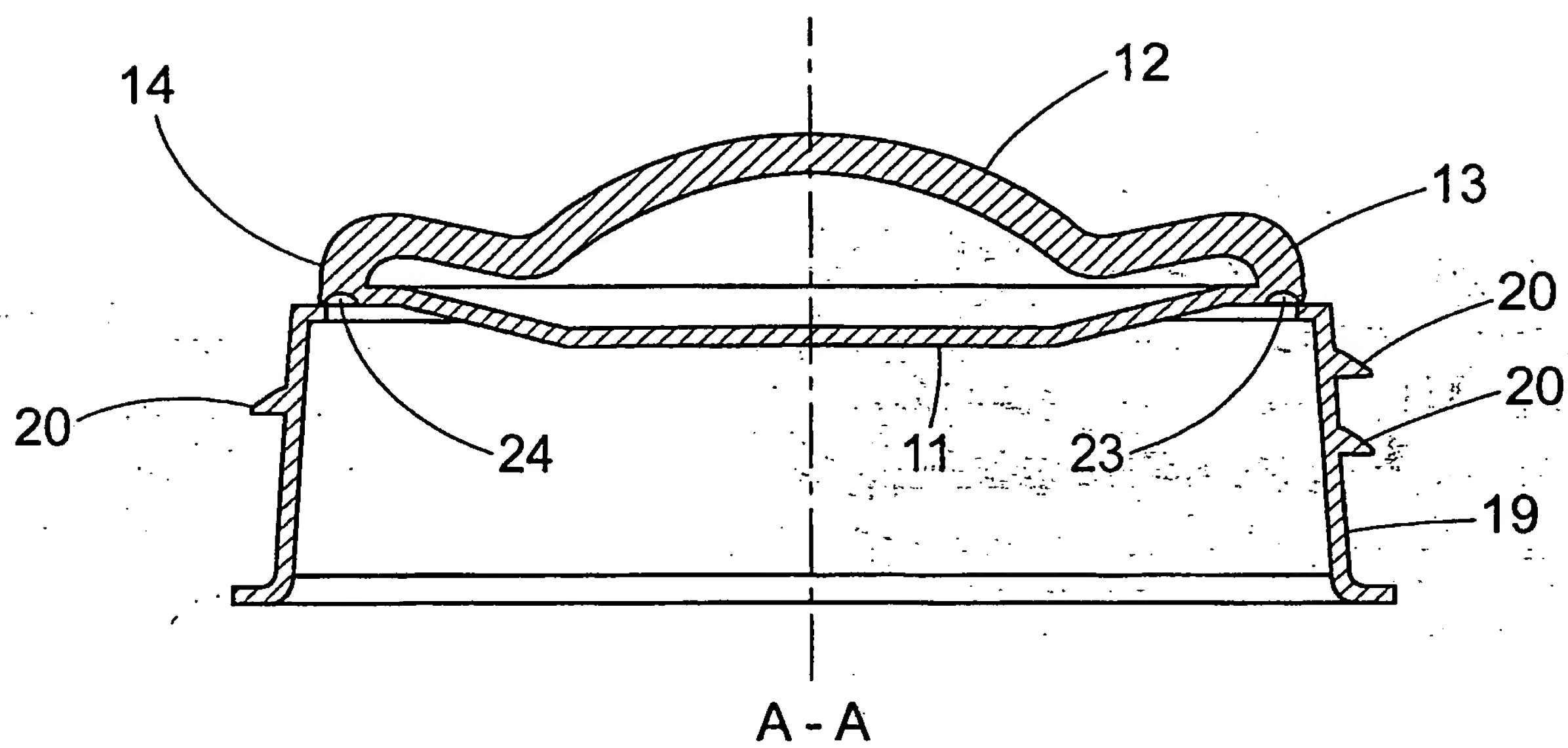


Fig. 4

5/5

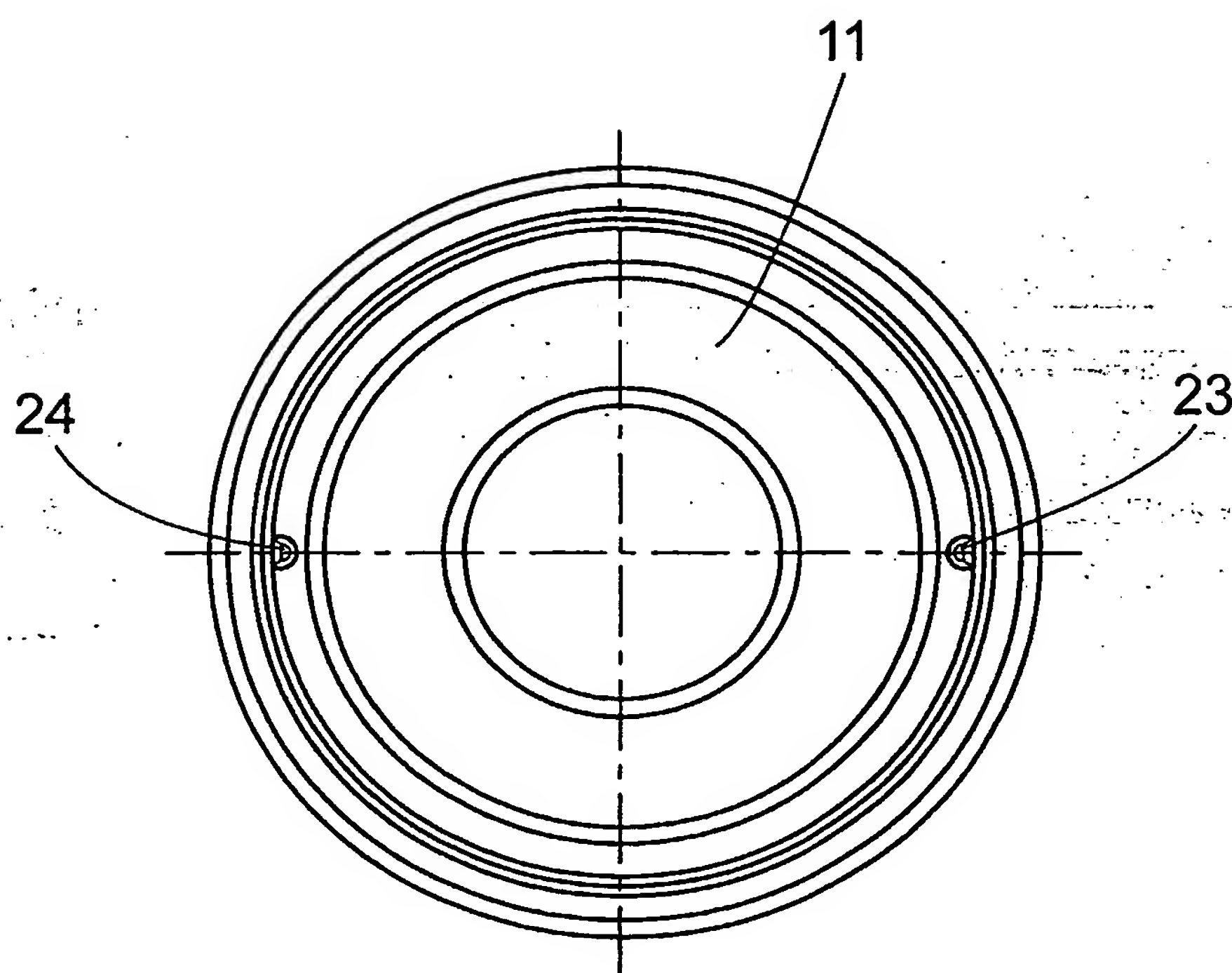


Fig. 5

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 01/01302

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B65D 51/22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4934585 A (WILHELM REIL), 19 June 1990 (19.06.90), column 5, line 1 - line 55 -----	1-10



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search

25 Sept 2001

Date of mailing of the international search report

27 -09- 2001

Name and mailing address of the ISA/
Swedish Patent Office
Box 5055, S-102 42 STOCKHOLM
Facsimile No. +46 8 666 02 86

Authorized officer

Marie Karlsson/Els
Telephone No. +46 8 782 25 00

International application No.
PCT/SE 01/01302

Patent document cited in search report			Publication date	Patent family member(s)		Publication date
US	4934585	A	19/06/90	AT	96111 T	15/11/93
				DE	3830224 A,C	15/03/90
				DE	58905950 D	00/00/00
				EP	0358083 A,B	14/03/90
				SE	0358083 T3	
				ES	2043991 T	01/01/94
				JP	2180138 A	13/07/90
				RU	2015082 C	30/06/94